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Product Code: MW0377

SARCUT LC CF 22 is a low viscosity high performance neat cutting oil formulated with chlorinated EP and lubricity additives.

Manufactured from selected solvent refined base stocks, this product is formulated to be very economical in use and therefore is suitable to replace recycled or regenerated neat cutting oils that are often based on poor quality materials. Operators can benefit from improvements in health and safety with reduced risk of coming into contact with low quality unrefined oils from unknown origins.

APPLICATION

Use as received for applications requiring a low viscosity oil. Chlorinated EP additives and esters with excellent lubricity give outstanding performance on operations requiring no sulphur in the formulation, i.e. for use on yellow metals. Ideal for use on a wide variety of machine tools including sliding head machines and systems where cross leakage of the lubricating and neat cutting oils can occur.

BENEFITS

- Low viscosity ensures good flushing of machine debris
- Suitable for a variety of machining operations on yellow metals
- Suitable for light to medium severity tapping, broaching and deep hole drilling operations

TYPICAL PROPERTIES

Appearance:	Pale Amber Oil
Specific Gravity @ 15.6°C:	0.89 – 0.90
Kinematic Viscosity @ 40°C:	22 - 24 cSt
Chlorine:	Yes
Sulphur:	No
Ester:	Yes

HEALTH & SAFETY, STORAGE AND DISPOSAL

SARCUT LC CF 22 has been manufactured to the highest standards and is unlikely to present any significant health or safety hazard when used as recommended by SAR Lubricants. Good standards of personal and industrial hygiene are to be maintained by the user (see Material Safety Data Sheets). In order to protect the environment, the product used should be safely disposed of by a licensed contractor. The packaging material should be handled by a recognised reconditioning firm.

Prior to using this product, consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues. The information contained herein is based on data available to us and is believed to be accurate.

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