# **SIAIR** Lubricants

STARCUT 12 is a neat cutting oil blended from solvent refined mineral oil using selected additives and affording a high level of lubricity.

## **APPLICATION**

Suitable for machining a wide range of materials in various applications, including deep hole boring, broaching, heavy duty tapping, threading and gear cutting. Formulated to protect against staining of yellow metals.

#### **BENEFITS**

- Enhanced lubricity promotes superior metal wetting and improved surface finish on machined parts.
- Good workpiece visibility.
- Low oil mist levels.
- Promotes extended tool life.
- Chlorine-free formulation.

#### **TYPICAL PROPERTIES**

| Appearance                 | Amber Fluid   |
|----------------------------|---------------|
| Specific Gravity @ 15.6°C  | 0.8871        |
| Kinematic Viscosity @ 40°C | 11 - 13.5 cSt |
| Sulphur                    | Yes           |
| Chlorine                   | No            |
| Ester                      | Yes           |

### **HEALTH & SAFETY**

Please refer to the Safety Data Sheet, freely available, for product handling and disposal advice. Please note that the SDS includes handling, storage, health and disposal information which should be passed on to anyone else who comes in contact with our product. Additional advice can also be obtained from your local representative.

NOTE: Read and understand all precautions on container labels before using this product.