SIAIR Lubricants

SARCUT LC CF 32 is a low viscosity high performance neat cutting oil formulated with chlorinated EP and lubricity additives.

Manufactured from selected solvent refined base stocks this product is formulated to be very economical in use and therefore is suitable to replace recycled or regenerated neat cutting oils that are often based on poor quality materials.

Operators can benefit from improvements in health and safety with reduced risk of coming into contact with low quality unrefined oils from unknown origins.

APPLICATION

Use as received for applications requiring a low viscosity oil. Chlorine EP additives and esters with excellent lubricity give outstanding performance on operations requiring no sulphur in the formulation, i.e. for use on yellow metals. Ideal for use on a wide variety of machine tools including sliding head machines and systems where cross leakage of the lubricating and neat cutting oils can occur.

BENEFITS

- Medium viscosity ensures good flushing of machine debris.
- Suitable for a variety of machining operations on yellow metals.
- Suitable for light to medium severity tapping, broaching and deep hole drilling operations.

TYPICAL PROPERTIES

| Appearance | Pale Amber Oil |
|----------------------------|----------------|
| Specific Gravity @ 15.6°C | 0.898 - 0.908 |
| Kinematic Viscosity @ 40°C | 30 - 34 cSt |
| Chlorine | Yes |
| Sulphur | No |
| Ester | Yes |
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HEALTH & SAFETY

Please refer to the Safety Data Sheet, freely available, for product handling and disposal advice. Please note that the SDS includes handling, storage, health and disposal information which should be passed on to anyone else who comes in contact with our product. Additional advice can also be obtained from your local representative.

NOTE: Read and understand all precautions on container labels before using this product.