SIAIR Lubricants

SARCUT CF 365 is a medium viscosity high performance EP neat cutting oil with a high proportion of lubricity additives combined with good detergency and chip settling properties. The advanced additive package makes it suitable for very arduous applications and severe duty cutting and machining operations such as deep hole drilling on tool steels and stainless steels. The product is light coloured and includes an inhibitor to protect parts during machining.

APPLICATION

Use as received for applications requiring a medium viscosity oil. Chlorinated EP additives and esters with excellent lubricity give outstanding performance on operations requiring no sulphur in the formulation, i.e. for use on yellow metals. Ideal for severe duty machining applications such as deep hole drilling on tough steels and alloys.

BENEFITS

- Very high EP performance.
- Good surface finish.
- Suitable for a variety of machining operations.
- Multi metal compatible.
- Severe duty machining and deep hole drilling operations.
- Excellent stain and corrosion protection.

TYPICAL PROPERTIES

Appearance	Amber Oil
Specific Gravity @ 15.6°C	0.91
Kinematic Viscosity @ 40°C	34.0 - 36.0 cSt
Chlorine	Yes
Sulphur	No
Ester	Yes

HEALTH & SAFETY

Please refer to the Safety Data Sheet, freely available, for product handling and disposal advice. Please note that the SDS includes handling, storage, health and disposal information which should be passed on to anyone else who comes in contact with our product. Additional advice can also be obtained from your local representative.

NOTE: Read and understand all precautions on container labels before using this product.