

# SARCUT CF 15 M

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Product Code: MW0383



SARCUT CF 15 M is a low viscosity high performance neat cutting oil with a high proportion of EP and lubricity additives. Suitable for operations where no sulphur is required. The product is ideal for medium to heavy duty cutting applications on a wide variety of ferrous and non-ferrous materials and for machining operations such as, turning, drilling, tapping, broaching, boring and reaming.

## **APPLICATION**

Use as received for applications requiring a low viscosity oil. Chlorine EP additives and esters with excellent lubricity give outstanding performance on operations requiring no sulphur in the formulation, and can be used on ferrous and non ferrous (yellow) metals.

## **BENEFITS**

- Low viscosity ensures good flushing of machine debris.
- Multi metal compatible.
- Suitable for a variety of machining operations on yellow metals.
- Suitable for medium to heavy severity tapping, broaching and deep hole drilling operations.

## **TYPICAL PROPERTIES**

Appearance	Amber Oil
Specific Gravity @ 15.6°C	0.86 - 0.87
Kinematic Viscosity @ 40°C	15 - 18 cSt
Flash Point	> 200°C
Chlorine	Yes
Sulphur	No
Ester	Yes

## **HEALTH & SAFETY**

Please refer to the Safety Data Sheet, freely available, for product handling and disposal advice. Please note that the SDS includes handling, storage, health and disposal information which should be passed on to anyone else who comes in contact with our product. Additional advice can also be obtained from your local representative.

NOTE: Read and understand all precautions on container labels before using this product.