# **SIAIR** Lubricants

SARCUT CASF 15 is an extreme pressure neat cutting oil blended from solvent refined mineral oil using selected additives, affording a high level of lubricity and EP performance.

### **APPLICATION**

Suitable for machining a wide range of materials in various applications, including deep hole boring, broaching, heavy duty tapping, threading and gear cutting. Arduous operations are overcome using high performance EP package. Due to the active sulphur content this product is not recommended for use on non ferrous materials.

#### **BENEFITS**

- Enhanced lubricity with high EP.
- Good workpiece visibility.
- Improved finish on machine parts.
- Low oil mist levels.
- Promotes extended tool life.

## TYPICAL PROPERTIES

Appearance	Amber Fluid
Specific Gravity @ 15.6°C	0.890 - 0.900
Kinematic Viscosity @ 40°C	13.5 – 16.5 cSt
Sulphur	Yes - Active
Chlorine	Yes
Ester	Yes

## HEALTH & SAFETY

Please refer to the Safety Data Sheet, freely available, for product handling and disposal advice. Please note that the SDS includes handling, storage, health and disposal information which should be passed on to anyone else who comes in contact with our product. Additional advice can also be obtained from your local representative.

NOTE: Read and understand all precautions on container labels before using this product.