

SARCUT ASF 22 M is a low viscosity high performance general purpose neat cutting oil suitable for machining operations such as threading, turning and drilling on medium tensile steels and non-ferrous metals. Its high performance EP additive package makes it an ideal product for rationalising several applications under one product.

## **APPLICATION**

Use as received for applications requiring a medium viscosity oil. Chlorine EP additives and esters with excellent lubricity give outstanding performance on operations requiring no active sulphur in the formulation, i.e. for use on yellow metals.

## **BENEFITS**

- High performance EP and lubricity characteristics.
- Suitable for a variety of machining operations on yellow metals.
- Ideally suited for light to medium severity operations.
- Contains anti-misting additives.
- Formulated with inactive sulphurised ester.
- Has dual purpose as a lubricating oil.

## **TYPICAL PROPERTIES**

Appearance	Light Amber Oil
Specific Gravity @ 15.6°C	0.87 - 0.89
Kinematic Viscosity @ 40°C	20 - 24 cSt
Chlorine	Yes
Sulphur	Yes
Ester	Yes

## **HEALTH & SAFETY**

Please refer to the Safety Data Sheet, freely available, for product handling and disposal advice. Please note that the SDS includes handling, storage, health and disposal information which should be passed on to anyone else who comes in contact with our product. Additional advice can also be obtained from your local representative.

NOTE: Read and understand all precautions on container labels before using this product.